

Full-Service Metal Stamping & Die Tryout Capabilities · Progressive, Transfer & Line Dies · 150 – 2,250 Ton Press Range

92,000 sq ft State-of-the-Art Facility	150 – 2,250 Tons Full Press Tonnage Range	Founded 1966 Employee-Owned Since 2013
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PRESS SPECIFICATIONS

Press	Tons	Bed Size W×L (in)	Max Shut (in)	Min Shut (in)	Stroke (in)	Feed	Capability	Notes
2250 Ton Bliss	2,250	130 × 210	81	65	27	Coil Fed	Progressive / Transfer	Rolling Bolster
2000 Ton Cleveland	2,000	96 × 136	56	40	20	Set In	Progressive / Transfer	Rolling Bolster
1500 Ton Schuler	1,500	96 × 180	72	48	36	Coil Fed	Progressive / Transfer	Rolling Bolster (Added 2018)
1000 Ton Komatsu	1,000	90 × 160	45	38	18	Coil Fed	Progressive / Transfer	Rolling Bolster
1000 Ton Clearing	1,000	84 × 144	62	39	28	Set In	Progressive / Transfer	Rolling Bolster
800 Ton USI Clearing	800	60 × 132	60	36	36	Set In	Progressive / Transfer	Straight Side (×2)
500 Ton Clearing	500	60 × 96	45	24	18	Set In	Progressive / Transfer	